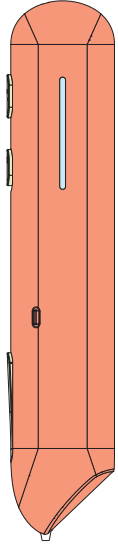
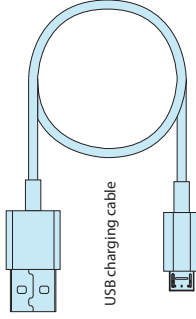


set contains



3DSIMO BASIC 2



USB charging cable



service key

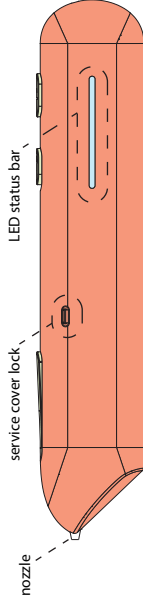
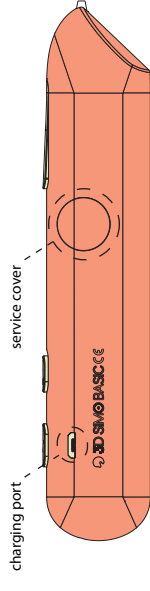
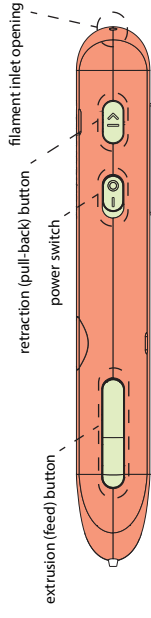


PCL material

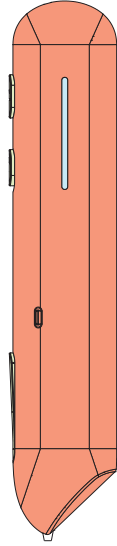
## 3DSIMO - BASIC 2 INSTRUCTION MANUAL

Charge your device before first use

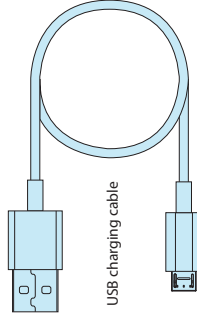
controls and elements



set contains



3DSIMO BASIC 2



USB charging cable



service key

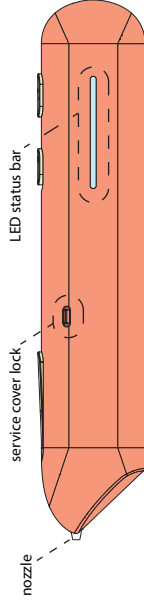
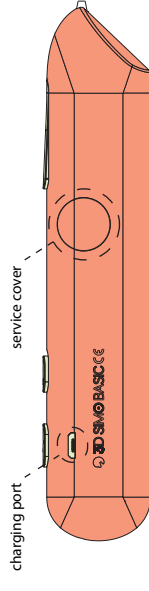
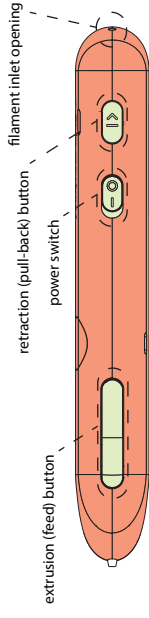


PCL material

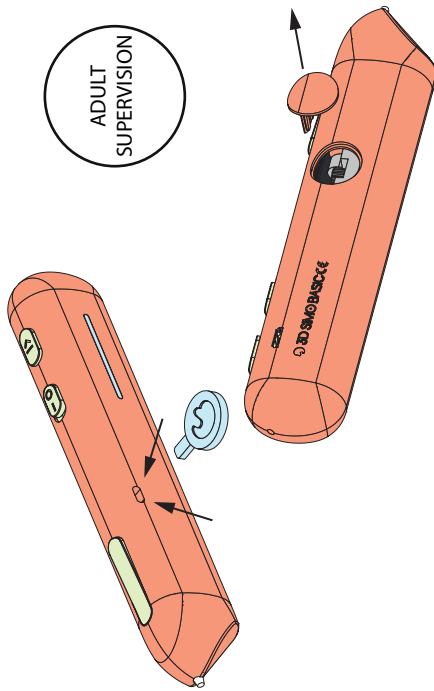
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Charge your device before first use

controls and elements



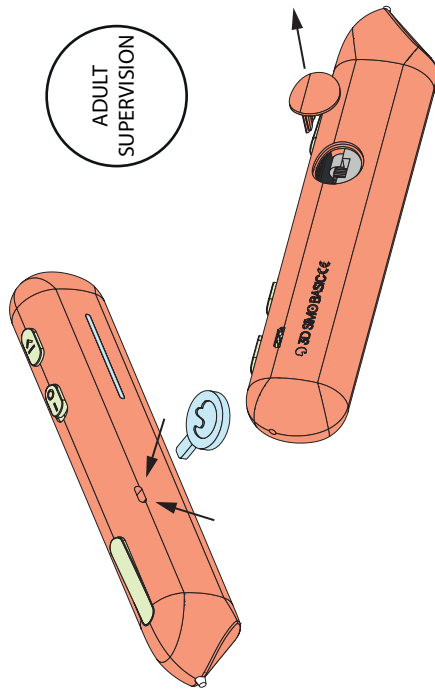
service cover access



ADULT SUPERVISION

- you can easily maintain your 3DSIMO Basic 2
1. open service cover with service key
  2. remove all grinded material and dust, then put cover back onto Basic 2

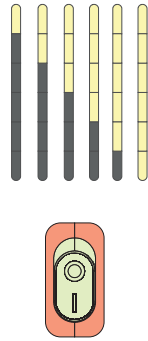
service cover access



ADULT SUPERVISION

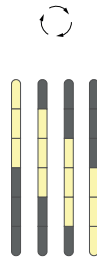
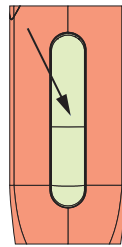
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insertion of material



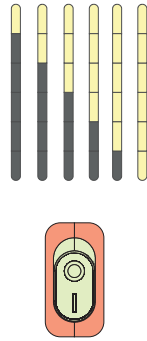
Turn-on the Basic 2. Device is fully preheated once the LED bar is full.

Insert material into filament opening. Once you feel pressure, go to another step.



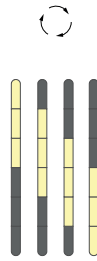
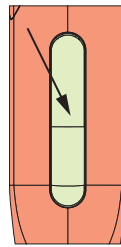
hold extrusion button and check if your material is feeded into the nozzle. After a while, you will see material going out of the nozzle.

insertion of material



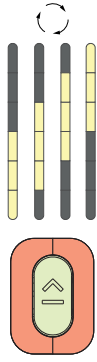
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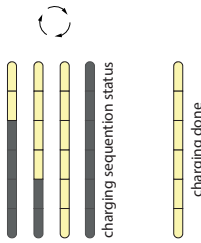


press retraction button and wait until the LED bar is off. repeat this step three times.

Pull out the material. If you feel tension, press retraction button again.

keep in mind, that ejection of material is possible only when the device is preheated.

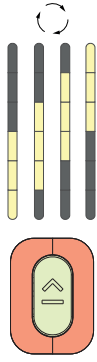
charging



Plug the Micro USB cable into charging port. Check that LED bar shows charging sequention status. Once the charging is done, LED bar show you, that charging process is done.

If the charging sequence does not start after connecting the charging cable, the cable must be disconnected and the device must be switched off and on several times.

ejection of material

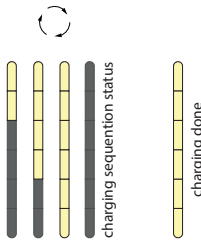


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